

Work Order ID 98553

March-13-13 12:47:28 PM

98553

Rev B 5/3/10/23
~~PRELIMINARY ISSUE~~

Page 1

Item ID: D4664-7

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Spacer

Start Date: 3/13/13 Start Qty: 24.00

24

Cust Item ID:

Required Date: 3/15/13 Req'd Qty: 24.00

24

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4664	rev a PB2								
100	Hardinge CNC LATHE SMALL	0.00				24	Ø		
100									
Hardinge	Memo	0.00							
Hardinge CNC Lathe Small	1-Turn as per Folio and dwg								
	Folio Rev: <u>N/A</u>								
	Dwg Rev: <u>NTS</u>								
	-Deburr								
110	QC2- Inspect parts off machine FAI/FAIB	0.00				24	Ø		
110									
QC	Memo	0.00							
Quality Control									

PO 13/03/14

PO 13/03/14

Work Order ID 98553

98553

Page 2

March-13-13 12:47:28 PM

Item ID: D4664-7 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Spacer
 Start Date: 3/13/13 Start Qty: 24.00 ***24*** Cust Item ID:
 Required Date: 3/15/13 Req'd Qty: 24.00 ***24*** Customer:
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00	inspect h PBZ Dg only DAS 16 3-23 13/03/15			Count (24)			
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: Memo	0.00 0.00	ST 119 Mod F2b/MF		SP 13-S-30				
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00	13/5/31			Inspected by 0 Rev B		27 13 S 23	

POSITIVE RECALL

DATE 12-03-13 AUTH [Signature]
 DATE 13/05/13

to Rev B

MF

13-5-30

Picklist Print

March-13-13 12:47:27 PM

Page 1

Work Order ID: 98553

Parent Item: D4664-7

Parent Item Name: Spacer

Start Date: 3/13/13

Required Date: 3/15/13

Start Qty: 24.00

Required Qty: 24.00

Comments: IPP REV:A NEW ISSUE 12-11-08 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRLNR0.500 Delrin Round Bar .50"		Purchased	No				f	134.7050		0.8084211		13/03/14	

Location

Loc Qty

Loc Code

MAT018

134.705

109571

6.82

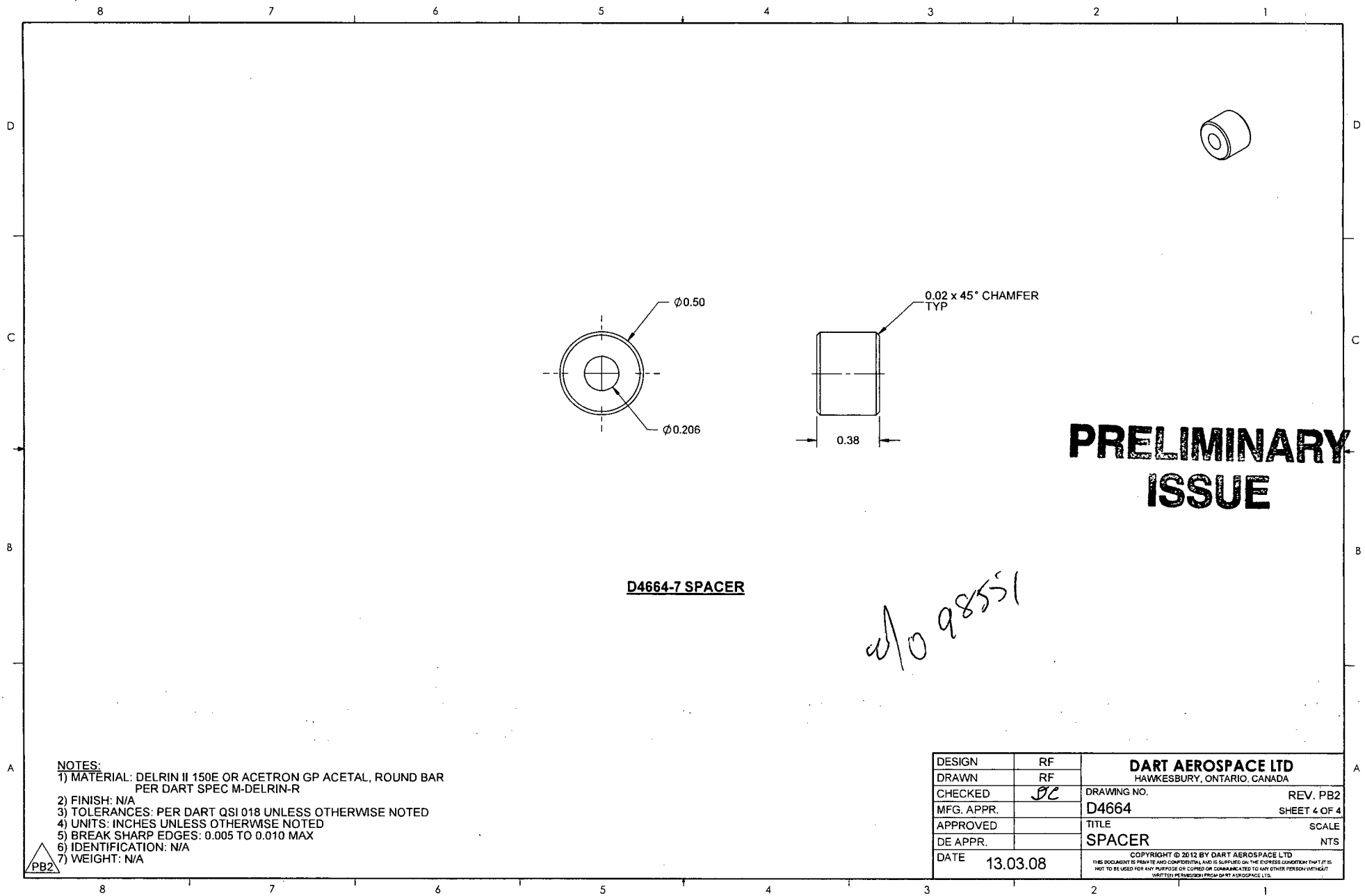
→ 123698

38.365

18355

89.52

.81



**PRELIMINARY
ISSUE**

D4664-7 SPACER

w/o 98551

NOTES:

- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL, ROUND BAR
PER DART SPEC M-DELRIN-R
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A



DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>SC</i>	DRAWING NO.	REV. PB2
MFG. APPR.		D4664	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		SPACER	NTS
DATE	13.03.08	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Date: 12/11/15

Batch No: M123688

Supplier: SABIC

Dart P/O: 18330

Packing Slip: Yes ☒ No ☐
Invoice: Yes ☐ No ☒
Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
Waybill Attached: Yes ☒ No ☐
Shipment Complete: Yes ☒ No ☐ N/A ☐
QC6 Inspection: 141 12/11/15 N/A ☒
Work Order: 9-8 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 12/11/15
Date
Received/Costing
Initial [Signature]

Location _____

Thursday, November 15, 2012 8:23:46 AM

All amounts are calculated in domestic currency.

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

[illegible]

*** SHIPPER ***

A/C 15.31

SABIC Polymershapes
1250 Old Innes Rd., Unit 519

Ottawa, Ontario K1B 5L3

PST 85637 2750 TR0001

PHONE: (613)745-7043 FAX: (613)745-4291

Page: 1

SOLD TO: DART AEROSPACE LTD

SHIP TO: DART AEROSPACE LTD

1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7
Canada

1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7
Canada

1-613-632-5200

Our Order No	Customer	GST License	PST License	Invoice Terms	Ordered	Shipped	Taken By	RDD
004433	DARAR	CHARGE HST		NET 30 DAYS	05.11.12		WALKERTD	14.11.12
Ship.Doc.No	Salesrep	Customer P.O.#	Shipped Via	F.O.B.	Freight Terms	Inv. No.	Ship Date	
01	93	PO18330	T S T		COLLECT		14.11.12	

Ln#	Location	Ord	B/O	Ship Sku	Product Code	Description	U/Price
001	DI	48	0	48 FT	91106305	ACETRON GP ROD - BLACK .500 DIA.	
002	A7	96	22	24 FT	91106455	ACETRON GP ROD - BLACK .750 DIA.	
003		1	0	1 EA	0000005	THANK YOU FOR SELECTING SABIC POLYMERSHAPES	

Shippable Weight: 12.24 Lb

Handwritten signature

LINE No.	RECEIVING NO.	PICKED BY	DATE	SHIPPED BY	DATE	VERIFIED	DATE

NO GOODS TO BE RETURNED WITHOUT APPROVAL FROM SABIC. ALL DISCREPANCIES MUST BE REPORTED WITHIN 10 DAYS.
ALL RETURNS MUST HAVE VALID RETURNED GOODS AUTHORIZATION NUMBER CLEARLY MARKED ON ALL PACKAGES.

CERTIFICATE OF COMPLIANCE

SOLD TO: DART AEROSPACE LTD.

DATE: NOVEMBER 5, 2012

YOUR PURCHASE ORDER: PO18330

OUR SHIPPER NO: 004433

SABIC POLYMERSHAPES LINE ITEM # 001

QUANTITY: 48 FEET

DESCRIPTION: ACETRON GP ROD - BLACK - .500 DIA

THESE PARTS WERE MANUFACTURED IN ACCORDANCE WITH: ASTM D 4181

THIS IS TO CERTIFY THAT THE MATERIAL FINISHES AND FUNCTIONAL REQUIREMENTS OF THE ABOVE LISTED PARTS ARE IN ACCORDANCE WITH THE REFERENCE PROCUREMENT SPECIFICATIONS, CONTROL DRAWINGS OR PARTS DESIGNATION AND LATEST REVISIONS AS REFERENCED ON THE SUBJECT PURCHASE ORDER.

AUTHORIZED REPRESENTATIVE SIGNATURE



DARLEEN MELKERT
INSIDE SALES REPRESENTATIVE

DAS
14
9-82
12/11/15

1250 Old Innes Road
Unit 519
Ottawa, Ontario
K1B 5L3

T: 613-745-7043
F: 613-745-4291
E: darleen.melkert@sabic-ip.com
www.sabic-ip.com

CERTIFICATE OF COMPLIANCE

SOLD TO: DART AEROSPACE LTD

DATE: NOVEMBER 5, 2012

YOUR PURCHASE ORDER: PO18330

OUR SHIPPER NO: 004433

SABIC POLYMERSHAPES LINE ITEM # 002

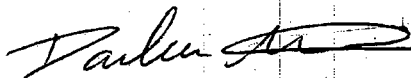
QUANTITY: 96 FEET

DESCRIPTION: ACETRON GP ROD - BLACK - .750 DIA

THESE PARTS WERE MANUFACTURED IN ACCORDANCE WITH: ASTM D 4181

THIS IS TO CERTIFY THAT THE MATERIAL FINISHES AND FUNCTIONAL REQUIRMENTS OF THE ABOVE LISTED PARTS ARE IN ACCORDANCE WITH THE REFERENCE PROCUREMENT SPECIFICATIONS, CONTROL DRAWINGS OR PARTS DESIGNATION AND LATEST REVISIONS AS REFERENCED ON THE SUBJECT PURCHASE ORDER.

AUTHORIZED REPRESENTATIVE SIGNATURE



DARLEEN MELKERT
INSIDE SALES REPRESENTATIVE

DAS
14
8-83
12/11/15

1250 Old Innes Road
Unit 519
Ottawa, Ontario
K1B 5L3

T: 613-745-7043
F: 613-745-4291
E: darleen.melkert@sabic-ip.com
www.sabic-ip.com



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO18330

Purchase Order Date 11/05/12

PO Print Date 11/06/12

Page Number 1 of 1

Order From :

VC-GEP001

SABIC POLYMERSHAPES
C/O T08722C/U
PO BOX 8722 STN A
TORONTO, ON M5W 3C2
CA

Contact Name

Vendor Phone 800 267 1575

Vendor Fax 613 745 4291

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	MDELNRINR0.500	Delrin Round Bar .50"	11/09/12 Yes	48.00 f	FedEx PI collect	\$1.3000	\$62.40
		Special Inst: MATERIAL: DELRIN II ISOE OR ACETRON GP ACETAL ROUND BAR COLOR: BLACK					
2	MDELNRINR0.750	Delrin Round Bar 0.75"	11/09/12 Yes	96.00 f	FedEx PI collect	\$2.6000	\$249.60
		Special Inst: MATERIAL: DELRIN II ISOE OR ACETRON GP ACETAL ROUND BAR COLOR: BLACK					

PO Total:

\$312.00

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

CL

No substitution or deviation without
consent.

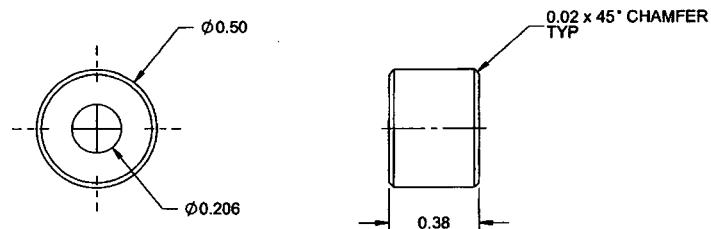
Certificate of Conformity or Material
Certification required YES NO

Change Nbr:

2

Change Date:

11/06/12



D4664-7 SPACER



RELEASED
2013-04-02
WMD

- NOTES:**
- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL, ROUND BAR
PER DART SPEC M-DELRIN-R
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>BC</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>ST</i>	D4664	SHEET 4 OF 4
APPROVED	<i>WJ</i>	TITLE	SCALE
DE APPR.	<i>ST</i>	SPACER	NTS
DATE	13.03.08	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	